

ERGOCUT S 45

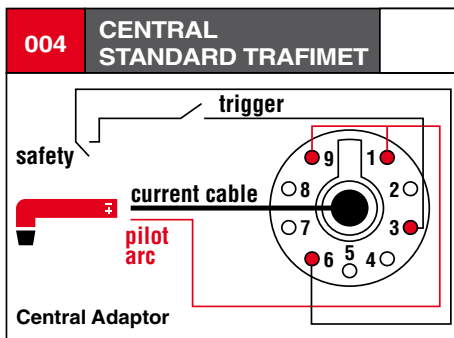
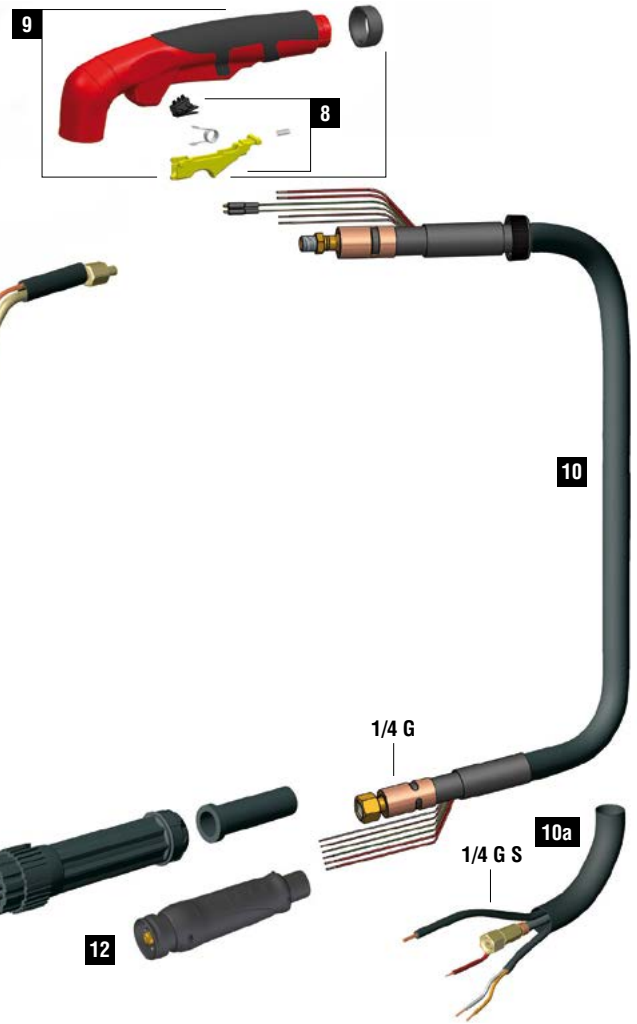
CE EN60974-7



CODE	↔		
PAS304M-050-BB3	4 m	12.5'	1/4 G S
PAS306M-000-BA3	6 m	19.7'	1/4 GAS
PAS306M-004-BA3	6 m	19.7'	CENTRAL 004
PAS306M-304-BA3	6 m	19.7'	TRAFIMECTOR® 304

TECHNICAL DATA		
NO HF	ERGOCUT S 45	
1m	0,4 kg	0.88 lb
V PEAK	500	
	5 bar	
	115 l/min	
X 60%	40A	
	8-12 mm	5/16"-15/32"

For Central 004 and Trafimector 304 pin connection scheme see page 114



	CODE		Description	Ø		↔		CONTACT		DRAG		GOUGING	REF		
1	CV0010		stand off guide			18,5 mm							743.0149 0618_0408-2053	10	
1	CV0024		stand off guide	23,5 mm		33 mm								1	
2	PC0116		nozzle (no ring)			28 mm							60389	4	
3	PD0102-08		30 A	0,8 mm	.030"	13,3 mm							-	10	
3	PD0102-10		50 A	1,0 mm	.040"	13,3 mm								-	10
3	PD0103-09		40 A	0,9 mm	.035"	25,8 mm							-	10	
3	PD0103-65		20 A	0,65 mm	.025"	25,8 mm								-	10
3	PD0116-06		20 A	0,6 mm	.023"	17,3 mm							-	10	
3	PD0116-08		30 A	0,8 mm	.030"	17,3 mm								-	10
3	PD0116-09		40 A	0,9 mm	.035"	17,3 mm								-	10
4	PE0106		Swirl ring			4,6 mm							60028	2	
5	PR0105		electrode			17,8 mm								10	
5	PR0106		electrode			30,5 mm								10	
5	PR0110		electrode			21,8 mm								10	

	CODE		Description	
7	EA0330		o-ring	10
7	PF0127		Ergocut S25K-S35K-S25-S45	1
8	TP0400		trigger kit	1
9	TP0401		handle kit	1
10	PH4027		coaxial cable - 6 m / 19.7' - 1/4 G (no pin)	1
10a	PH4148		cable assembly - 4 m / 12' - 1/4 G Separate gas hose	1

	CODE		Description	
11	BW0147		cable support	10
11	FY0023		plasma central adaptor - 5 pins	1
12	FY0090		TRAFIMECTOR® central adaptor - torch side	1
	EA0254		pin extractor for central adaptor	1
	PT0202		male spring pins kit (5 pcs)	1

STANDARD

CONTACT SHORT CONTACT LONG DRAG SHORT DRAG LONG GOUGING